

COMPANY INTRODUCTION

企业介绍



Shangshan Precision Machinery is deeply involved in the field of CNC machine tools, committed to leading industry progress with high-performance machine tools, and helping users solve machining problems.

上善精机深耕数控机床领域,致力于用高性能机床引领行业进步,为用户解决加工难题。



Shangshan Precision Machinery in Guangdong is a high-tech enterprise dedicated to the development and advancement of the mold industry.

With years of focused research and development, we have gained widespread trust and recognition from our customers in the market, serving over 500 corporate clients across various industry sectors. We have also received multiple industry accolades and positive user reviews.

广东上善精机是一家致力于模具行业发展进步的高新技术企业。 经过多年的专注研发和服务,我们赢得了市场用户的广泛信赖和 认可,服务500+家企业客户,涵盖多个行业领域,并获得多项行 业荣誉和用户好评。



COMPANY HONORS

企业荣誉









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实用新型专利证书

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OUR ADVANTAGES

我们的优势



STRONG BRAND STRENGTH

Integrated Research, Development, Production, and Sales;

Compliant with international quality certification standards; Multiple products certified.

2

HIGH PRODUCTIVITY

Introduction of international equipment and advanced research and manufacturing processes;

Multiple rigorous safety certification tests to ensure product performance.

3

HIGH COST-EFFECTIVENESS

Self-production and selfsales, eliminating intermediate links to save costs for customers;

50% of the price of imported machine tools.

4

TECHNICAL SUPPORT

Providing application, operation, maintenance, and repair of machine tools;

Comprehensive presales, during-sales, and after-sales service for your needs.

Graphite Machine/Ceramic Machine/High-Speed Machine

石墨机/陶瓷机/高速机



Improve the processing accuracy, efficiency, and surface quality of your products, making them more competitive.

助您提高产品的加工精度、效率和表面质量,让您的产品更具竞争力。



PRODUCT INTRODUCTION

产品介绍



Gantry graphite machine



vertical graphite machine

PRODUCT PARAMETERS

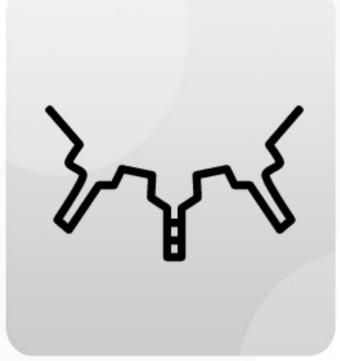
产品参数

				参数					
Model number Project	S-2500G	S-1500V	S-1000G	S-1200G	S-1350G	S-1100V	S-960V	S-640V	S-500V
X-axis	2500mm	1500mm	1000mm	1200mm	1350mm	1100mm	900mm	600mm	500mm
Y-axis	1400mm	800mm	820mm	820mm	820mm	600mm	600mm	400mm	400mm
Z-axis	700mm	800mm	350mm	350mm	500mm	700mm	600mm	420mm	400mm
Worktable length	2500mm	1700mm	1000mm	1200mm	1350mm	1300mm	1000mm	700mm	600mm
Worktable width	1200mm	810mm	820mm	820mm	820mm	650mm	600mm	420mm	400mm
Moving speed	15m - 48m/min								
Processing speed	10m - 20m/min								
Spindle speed	12000/15000/20000/24000/32000/40000rpm								
Positioning accuracy	0.005/300mm								
Repeatability accuracy	0.003/300mm								

PRODUCT FEATURES

产品特点













High precision spindle

高精主轴

Automatic tool changer
自动换刀

Data acquisition

数据采集

Closed-loop control 全闭环控制

In-process measurement 在线测量

Automatic chip removal 自动排屑

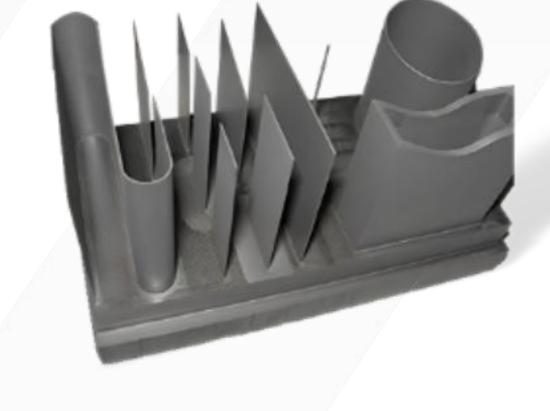


PROCESSED SAMPLES

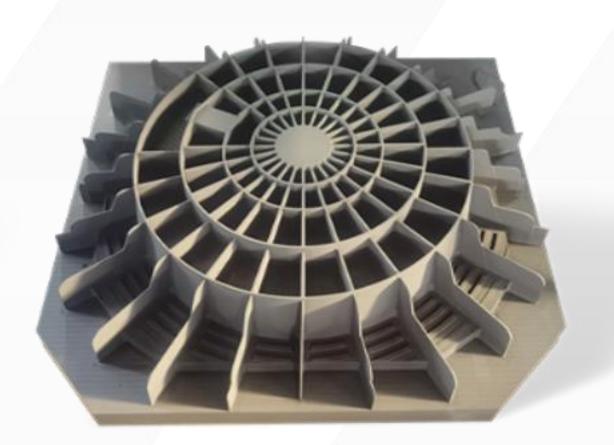
加工样品













GRAPHITE LATHE

石墨车床



With the goal of efficiently processing graphite, the graphite lathe provides precise, stable, and reliable solutions for your production.

以高效加工石墨为目标,石墨车床为您的生产提供精准、稳定、可靠的解决方案。

PRODUCT INTRODUCTION

石墨车床产品介绍



Graphite lathe



Data Collection

数据采集



Fully sealed protection 全密封防护



Automatic chip removal 自动排屑



High rigidity body 高钢性本体



Dust-specific tool turret 尘类专用刀塔



Automatic dust collection 自动集尘

PRODUCT PARAMETERS

石墨车床参数

	Parameters	S	
Item	S-8665NC	S-6550NC	S-500/750NC
Maximum swing diameter	Ф600mm	Ф620mm	Ф520mm
Maximum machining diameter	Ф550mm	Ф600mm	Ф450mm
Maximum machining diameter on the tool holder	Ф550mm	Ф400mm	Ф280mm
Maximum turning length	2000/3000mm	1000mm	500/750mm
Bar diameter	Ф102mm	Φ72mm	Ф52mm
Spindle head type	A2-11	A2-8	A2-6
Maximum spindle speed	860rpm	2000rpm	3500rpm
X-axis/Z-axis movement speed	10m/min	24m/min	24m/min
Positioning accuracy	0.008/300mm	0.008/300mm	0.008/300mm
Repeat positioning accuracy	0.006/300mm	0.006/300mm	0.006/300mm
Number of tool positions	4T Electric Tool Holder	12T Servo Turret	12T Servo Turret
Outer diameter tool holder	40X40	25X25	25X25
Tailstock sleeve diameter	Ф100mm	Ф100mm	Ф80mm
Tailstock sleeve travel	250mm	120mm	80mm
Tailstock sleeve taper hole	Mohs scale 5#	Mohs scale 5#	莫氏5#



APPLICATION RANGE

应用范围



Graphite Processing

石墨加工



Carbon Fiber Processing

碳纤维加工



Ceramic Processing

陶瓷加工



Composite Material Processing

复合材料加工

GRAPHITE DUST COLLECTOR

石墨集尘器



Graphite Dust Collector, providing you with efficient and environmentally friendly graphite processing solutions to make your production more eco-friendly

石墨集尘器,为您提供高效、环保的石墨加工解决方案,让您的生产更加环保。



PRODUCT INTRODUCTION

产品介绍



Customizable design

可定制化设计

Excellent dust removal performance

优异的除尘效果

Automatic energy-saving frequency conversion 自动节能变频技术

Micron-level particle filtration accuracy

微米级颗粒过滤精度

Manual/Semi-automatic/Automatic control

手动/半自动/全自动控制

Intermittent pulse reverse blowing ash system

间歇式脉冲反喷弹灰系统



PRODUCT PARAMETERS

集尘器参数

Dust collector parameters					
Project/Model	D22	D37	D55		
Power supply	380V/50Hz	380V/50Hz	380V/50Hz		
Power	2.2KW	3.7KW	5.5KW		
Noise	65dB/±2A	70dB/±2A	75dB/±2A		
Maximum air suction	1aximum air suction 3300m³/h		6000m ³ /h		
Inlet diameter	nlet diameter 150/200mm		250/300mm		
Dimensions	1100 X 900 X 2200mm	1100 X 900 X 2200mm	1300 X 1100 X 2500mm		
Portability	Fixed base feet 固定基脚				
Collection method	Automatic discharge 自动卸料				
Dust cleaning method	Pulse reverse blowing ash system 脉冲反喷弹灰系统				

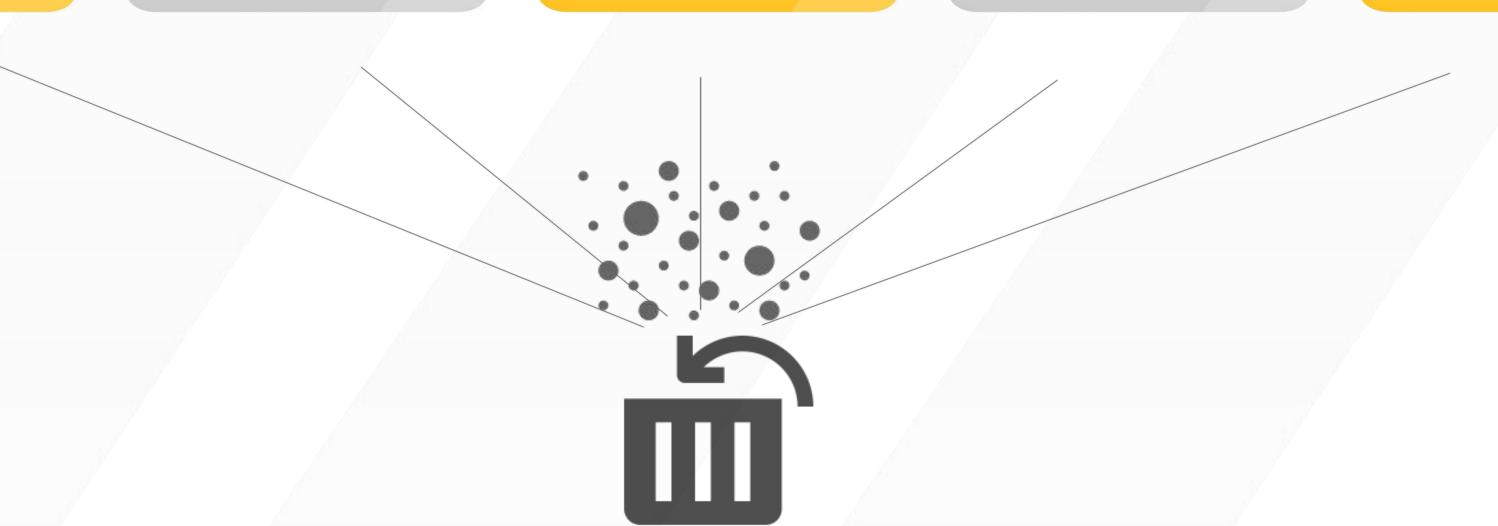
THE APPLICATION SCOPE OF A DUST COLLECTOR

集尘器应用范围

Graphite powder 石墨粉

Ceramic powder 陶瓷粉 Wood powder 木材粉

Metal powder 金属粉 Composite material powder 复合材料粉



Effectively collect and filter particles generated during polishing to meet PM2.5 environmental emission standards.

对打磨产生的颗粒物进行有效收集与过滤,达到PM2.5环保排放标准。

5 INTELLIGENT MECHANICAL WAREHOUSE

智能机械料库



We build an intelligent mechanical material library for you, creating an intelligent production line, achieving unmanned production, improving production efficiency, and reducing management costs.

智能机械料库,为您打造智能化生产线,实现无人生产,提升生产效率,降低管理成本。



PRODUCT INTRODUCTION

产品介绍



Automation Unit



Smart Warehouse



WAREHOUSE FEATURES

料库特点

Automatic workpiece scanning function

工件自动扫描功能

Automatic detection of occupied/vacant positions

在位/空位自动检测

Automatic retrieval/execution of programs

自动调取/执行程序

Tool holder expansion/automatic tool changing

刀柄扩容/自动换刀

360-degree rotation capability of robotic arm

机械手可 360 度旋转

Seamless automatic switching between different fixture categories

不同夹具类别无缝自动切换

Point-to-point automatic loading and unloading within the range of robotic arm's reach 机械臂展范围内点对点自动上下料

PRODUCT PARAMETERS

料库参数

LK-120T database parameters				
sequence number	Project	unit		
1	Standard EROWA Compatible Capacity	120个		
2	Automatic Door Opening Size	550x1200mm		
3	Workpiece Clamping Size	100x100x100mm		
4	Vertical Stroke	1100mm		
5	Extension Distance	1775mm		
6	Carrying Capacity	25kg		
7	Total Power	5kw		
8	Total Weight	1600kg		
9	Overall Dimensions	1400x2300x2200mm		

SERVICE COMMITMENT

服务承诺



SHANGSHAN JINGJI LOOKS FORWARD TO COOPERATING WITH YOU

上善精机期待与您合作





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