

港宝热熔胶 | Nonwoven Hot Melt, Also named as Thermoplastic Toe Puff & Counter Material (3rd group from year 2005)

产品特性 | Product Features:

质量编码 Quality Code	产品特性 Product Features
SEXH#	高粘性、高挺度、易定型 Excellent stickiness & hardness, and easier for shape-setting
SEHG#	粘性好、高挺度、易定型 Good stickiness, excellent hardness, and easier for shape-setting
SGS#	软质# 粘性好、超高柔嫩行、定型好 Soft Quality# Good stickiness, Excellent Flexibility, and easy for shape-setting

质量比对 | Comparison to Quality:

质量编码 Quality Code	欧标 224 项化性检测 SVHC-224 Items Testing	粘合牢度 Bonding-Strength	压缩强度及回弹率 (SATRA TM 83:2018) Collapsing Load and Resilience
SEXH#	通过 Passed	20.59 N/MM	压缩强度 Collapsing Load: 92.00N 回弹率 Resilience: 77.00% (1.50MM)
SEHG#	通过 Passed	18.33 N/MM	压缩强度 Collapsing Load: 72.00N 回弹率 Resilience: 60.00% (1.50MM)
SGS#	通过 Passed	18.33 N/MM	压缩强度 Collapsing Load: 14.00N 回弹率 Resilience: 92.00% (0.60MM)



操作温度参考 | Operative Temperature

质量 Quality	EVA Melt Softening	Front Heat-Box		Toe Puff's Neat Setter		Heat-Mold		Cold-Mold/Box		Remarks	
		Temperature	Time	Temperature	Time	Temperature	Time	Temperature	Time		
SEXH#	90°C	90°C	4M	Leather Upper	110°C	10M	120°C	10-15S	-5°C	ToePuff: 10M Counter: 15-20S	1.-M=Minute(s); S=Second(s) 2.- Neat Setter is upto shoes' styles, it almost is not required for Counter 3.- To ensure the stability & best result, we suggest Front Heat Box also is used for Counter Application
				PU Upper	90°C						
				Fabric Upper	100°C						
SEHG#	90°C	90°C	4M	Leather Upper	110°C	10M	120°C	10-15S	-5°C	ToePuff: 10M Counter: 15-20S	
				PU Upper	90°C						
				Fabric Upper	100°C						
SGS#	90°C	90°C	4M	Leather Upper	110°C	10M	120°C	10-15S	-5°C	ToePuff: 10M Counter: 15-20S	
				PU Upper	90°C						
				Fabric Upper	100°C						

Important Reminding: To adjust the Mold & Box's Temperature and operation time as per leather /PU /Fabric's thickness & machine's condition